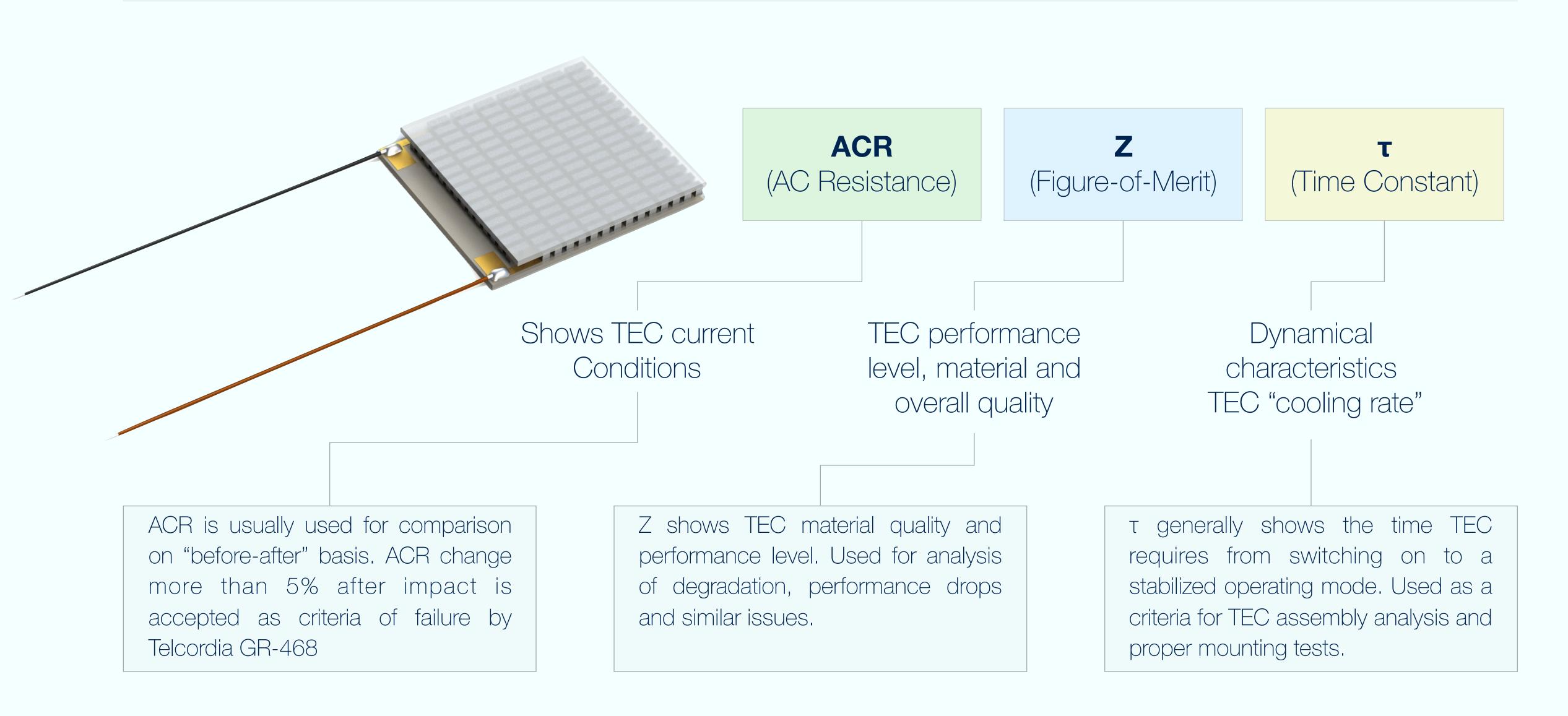


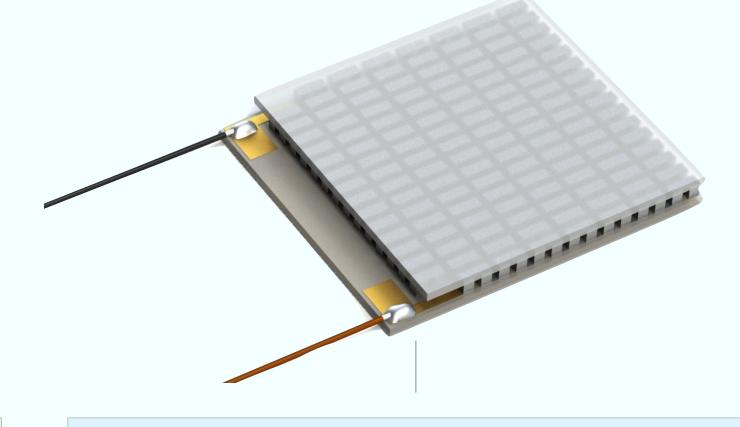


Z-Meter measures three TEC key parameters





Z-Meter Application Areas



TECs Express Quality Control

TECs Manufacturing

TECs Processing

Income/Outcome QC

TECs Performance Analysis & Comparison

TEC Performance analysis

TEC Vendors comparison

RMA Analysis

Mounting/integrating process development

Mounting process analysis

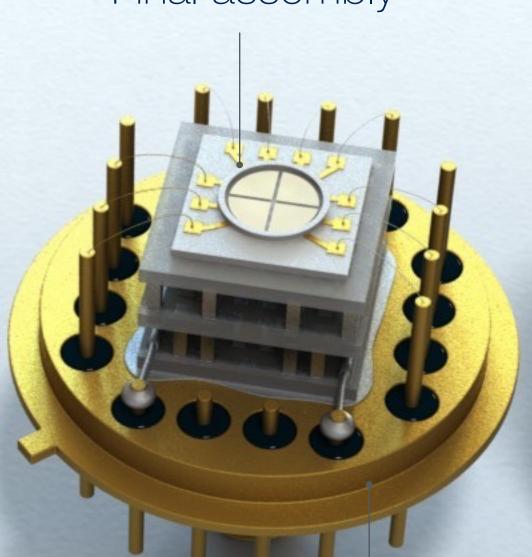
Damage risks reduction

Assembly performance tests

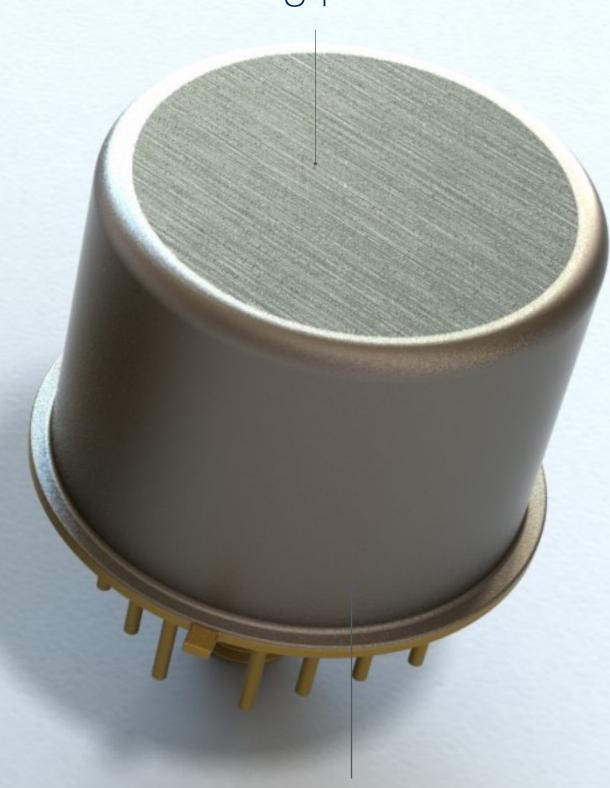
Potential TEC Risks and Impacts (example)

Mounting on header

WB process Final assembly



Sealing process





Before mounting

- Transportation impacts
- Storage/Handling

- Thermal Shocks
- CTE Mismatches
- Shear forces
- Compression forces

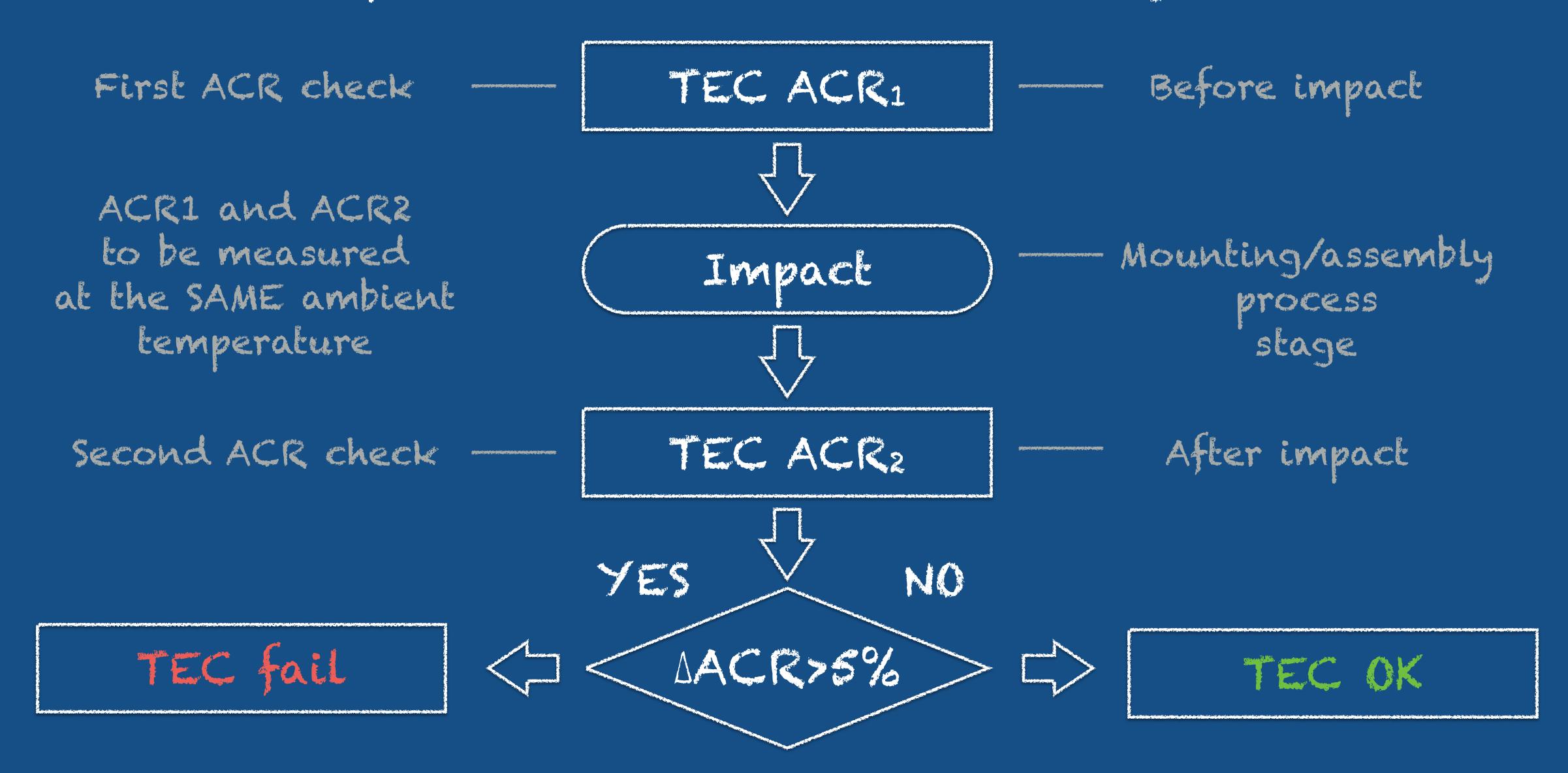
- Thermal Shocks
- CTE Mismatches
- Shear forces
- Compression forces
- Vibration

- Mechanical impacts
- Thermal shocks
- CTE Mismatches

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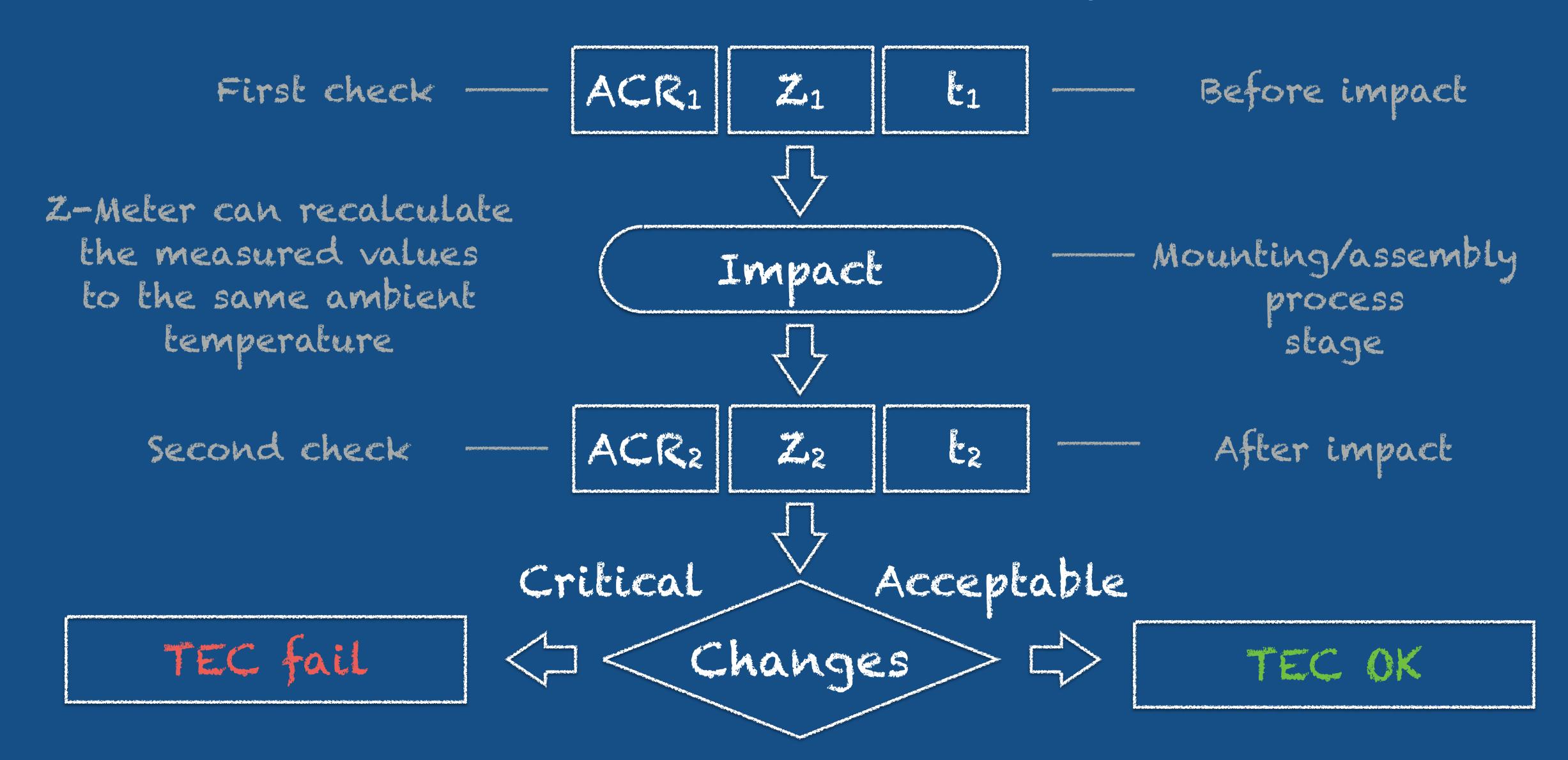


Simplified TEC conditions check by ACR



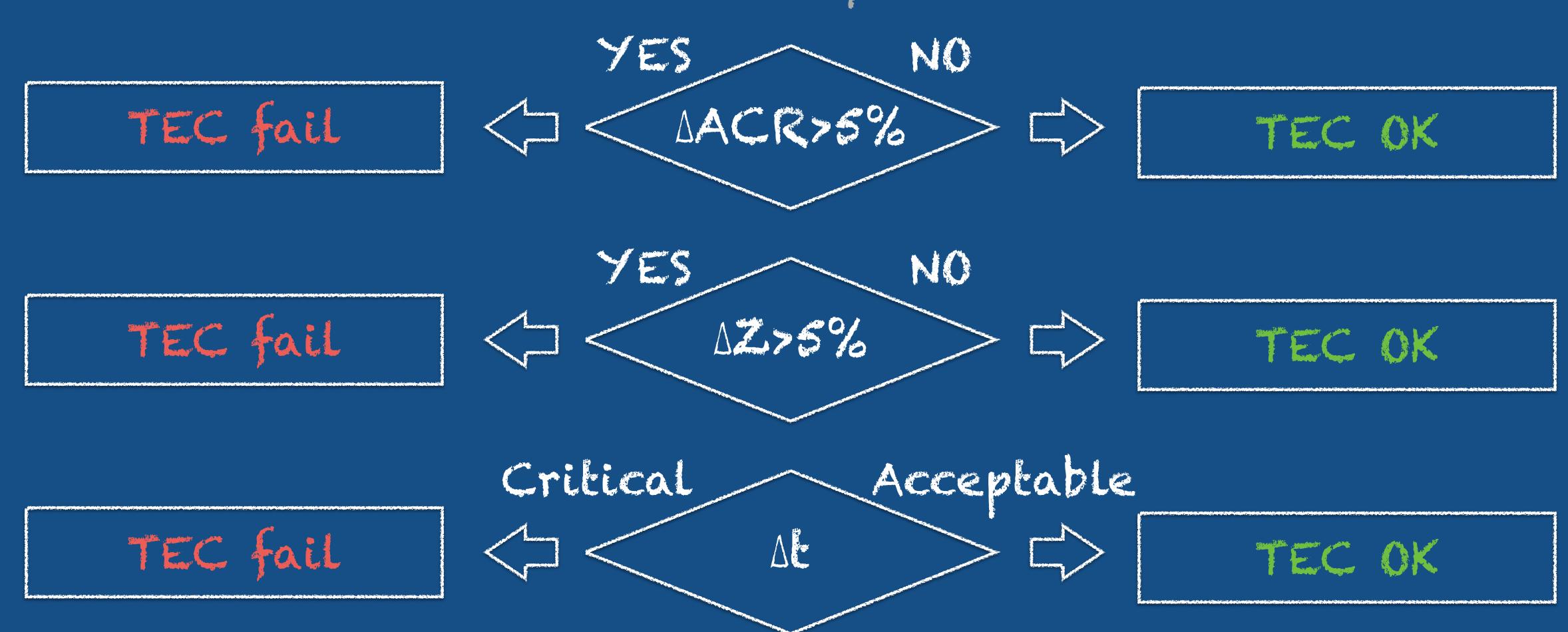


Advanced "Three Criteria" TEC testing with Z-Meter





"Three Criteria" Method brief explanation After impact



Time Constant (t) criterion depends on impact type



TEC Parameters Combinations

FOR SEPARATE (NOT MOUNTED) THERMOELECTRIC COOLER

#	Reasons of Defect	AC Resistance ACR	Figure-of-Merit Z	Time Constant T	Comment
1	Metal junctions detachment	~ const	~ const	†	
2	Confused p-n pellets polarity	~ const	↓	↑	τ ~ const @ low current
3	Thermal Contact between Pellet Side Wall and Solder Meniscus	~ const	↓	+	
4	Thermal and Electric Contact of Pellet Wall and Solder Meniscus	↓	~ const	↓	
5	TEC Pellets Short Circuit	\	↓	\	
6	Two-stage TEC: confused stage polarity	~ const	~ const	+	τ twice lower to nominal value
7	TE material Degradation	†	↓	~ const	

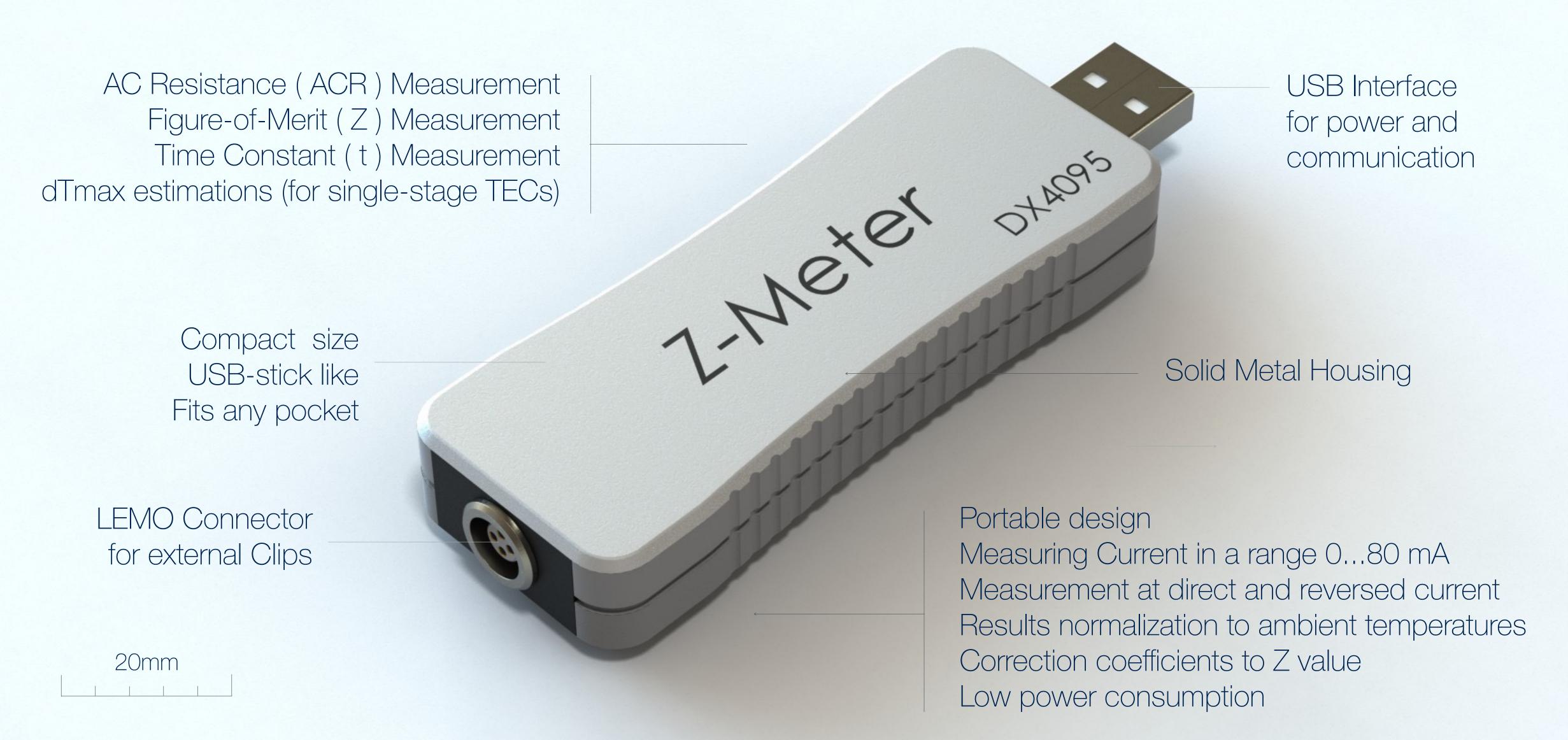
FOR MOUNTED (INTEGRATED) THERMOELECTRIC COOLER

#	Reasons of Defect	AC Resistance ACR	Figure-of-Merit Z	Time Constant τ	Comment
1	Operational Degrading of a TE module	†	↓	↑ or ↓	
2	Poor integrating of a TE Module into the Package	~ const	†	↓	twice lower τ means total detachment
3	Faulty mounting of a cooled object onto the TE module	~ const	~ const	↓	
4	Environment violation in a TE module construction	~ const	1	1	





DX4095 Z-Meter Mini

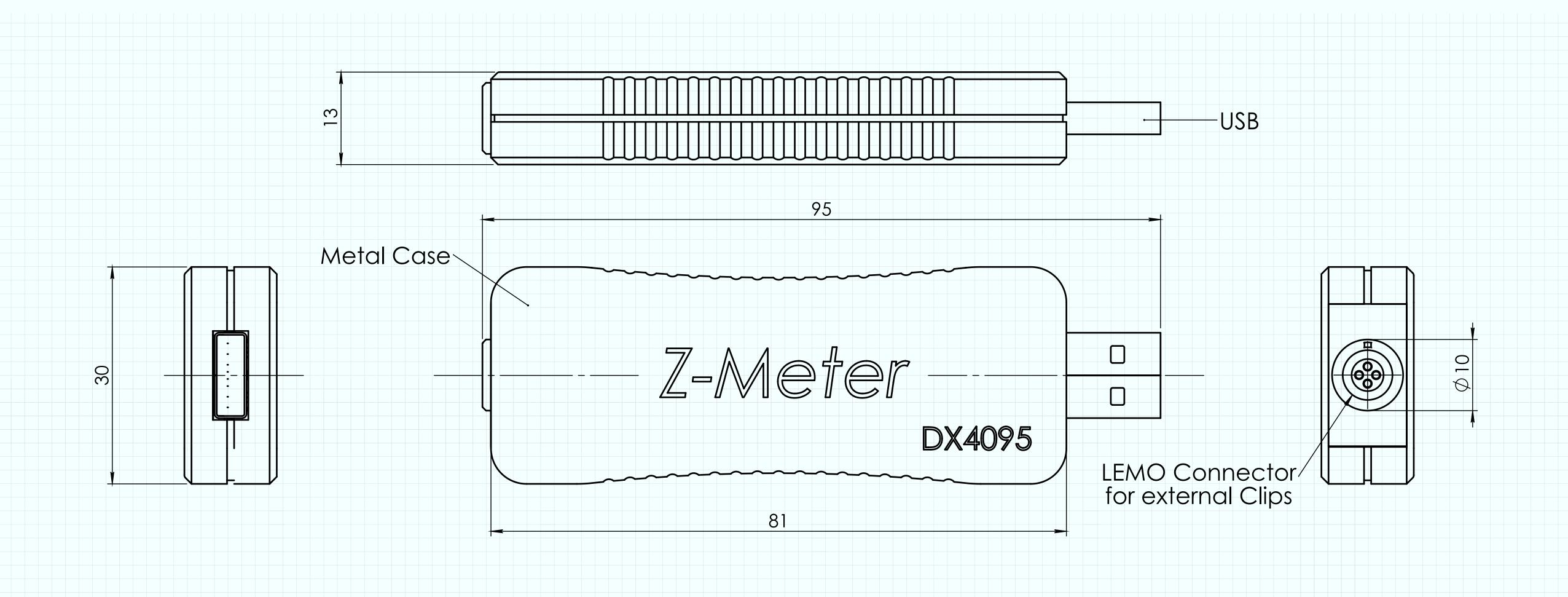


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DX4095 Z-Meter Mini

Dimensions (mm)





DX4095 Z-Meter Mini

DX4095 Z-METER MINI SPECIFICATIONS				
Connection to PC		Required		
PC Connection Interface		USB type A		
Z-Meter Software		Included. Windows version only		
Measurement Interface		Internal in Chamber or External with Clips		
Measurement Scheme		4-wires method		
Ambient Temp. Sensor		Available, integrated		
TEC Polarity Check		N/A		
Typical TEC Testing Time	sec	20 180 (depending on TEC size		
TEC AC RESISTANCE MEAS	UREMENTS (ACR)		
Range	Ohm	0.1 100		
Accuracy	%	0.6 (but >0.010hm)		
Repeatability	%	0.3		
FIGURE-OF-MERIT MEASUR	EMENTS (Z)			
Range	10E-3/K	1 4		
Accuracy	%	1.5		
Repeatability	%	0.4		
TEC TIME CONSTANT				
Range	sec	1 100		
Accuracy	%	1.5		
Repeatability	%	1		

Specifications

OPERATING CONDITIONS				
Ambient Temperature	°C	15 35		
Humidity	%	095		
DX4095 POWER SUPPLY				
External Power Adapter		NOT REQUIRED		
Voltage	V	5.0 (from PC USB port)		
Current	mA	250		
DIMENSIONS AND WEIGHT				
Z-Meter Mini	mm	95 x 30 x 13		
Z-Meter Weight	g	20		
STANDARD DX4095 KIT				
Z-Meter Mini	1pcs	Can be connected directly into USB port on PC		
USB AM-AF	1pcs	Extension cable for Z-Meter to PC connection		
External Clips	1pcs	External Kelvin Clips (4-wires scheme)		
Z-Meter Software		MS Windows version only		
OPTIONAL ACCESSORIES (ORDERED SEPARATELY)				
BNC Adapter		Allows to use BNC tools with Z-Meter		
Customized WB Clips		Required for WB TECs measuring process		



DX4090 Standard Z-Meter

AC Resistance (ACR) Measurement Figure-of-Merit (Z) Measurement Time Constant (t) Measurement dTmax estimations (for single-stage TECs)

Passive Thermostat
Chamber for TECs
up to 40x40mm² size

Magnetic Lock Cover

Built-in Temperature sensor

50mm

External TEC Clips

USB Interface is used for power supply connection to PC

Internal Clips for TECs

Portable design

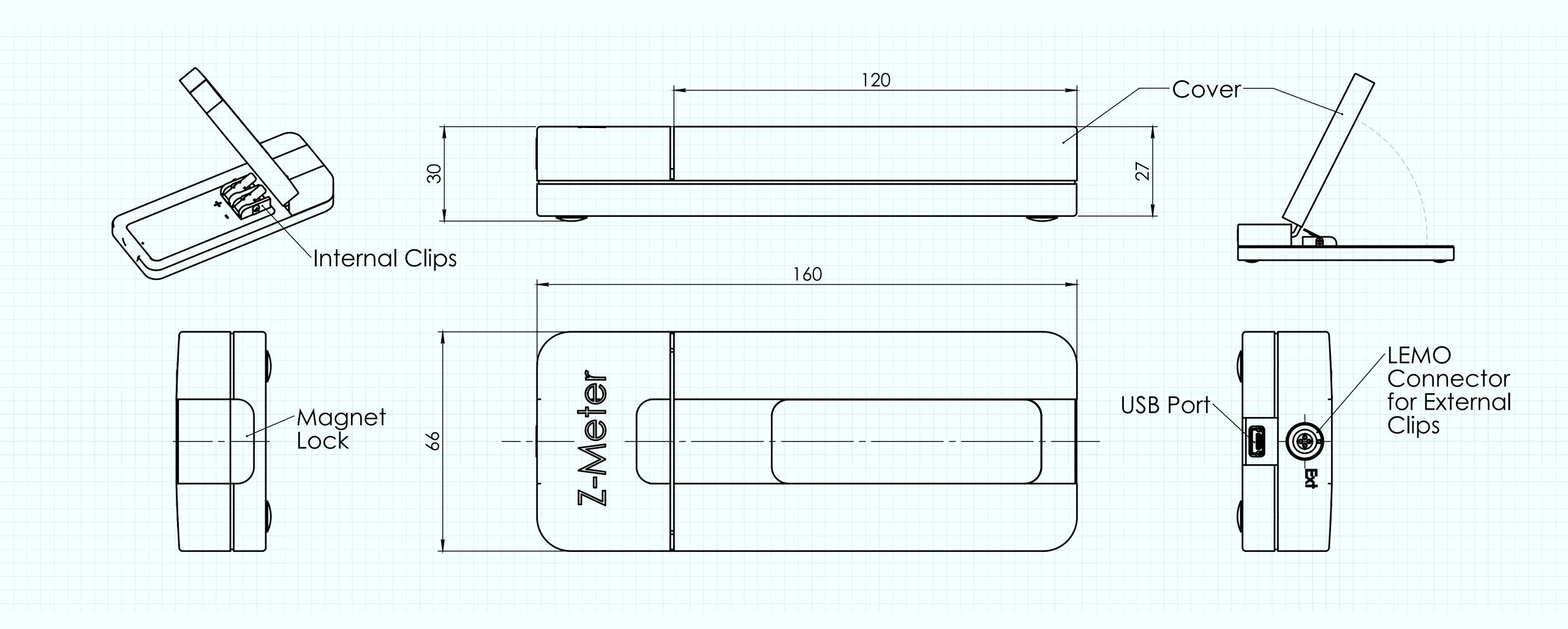
Measuring Current in a range 0...80 mA
Measurement at direct and reversed current
Results normalization to ambient temperatures
Correction coefficients to Z value
Low power consumption

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DX4090 Z-Meter

Dimensions (mm)





DX4090 Z-Meter

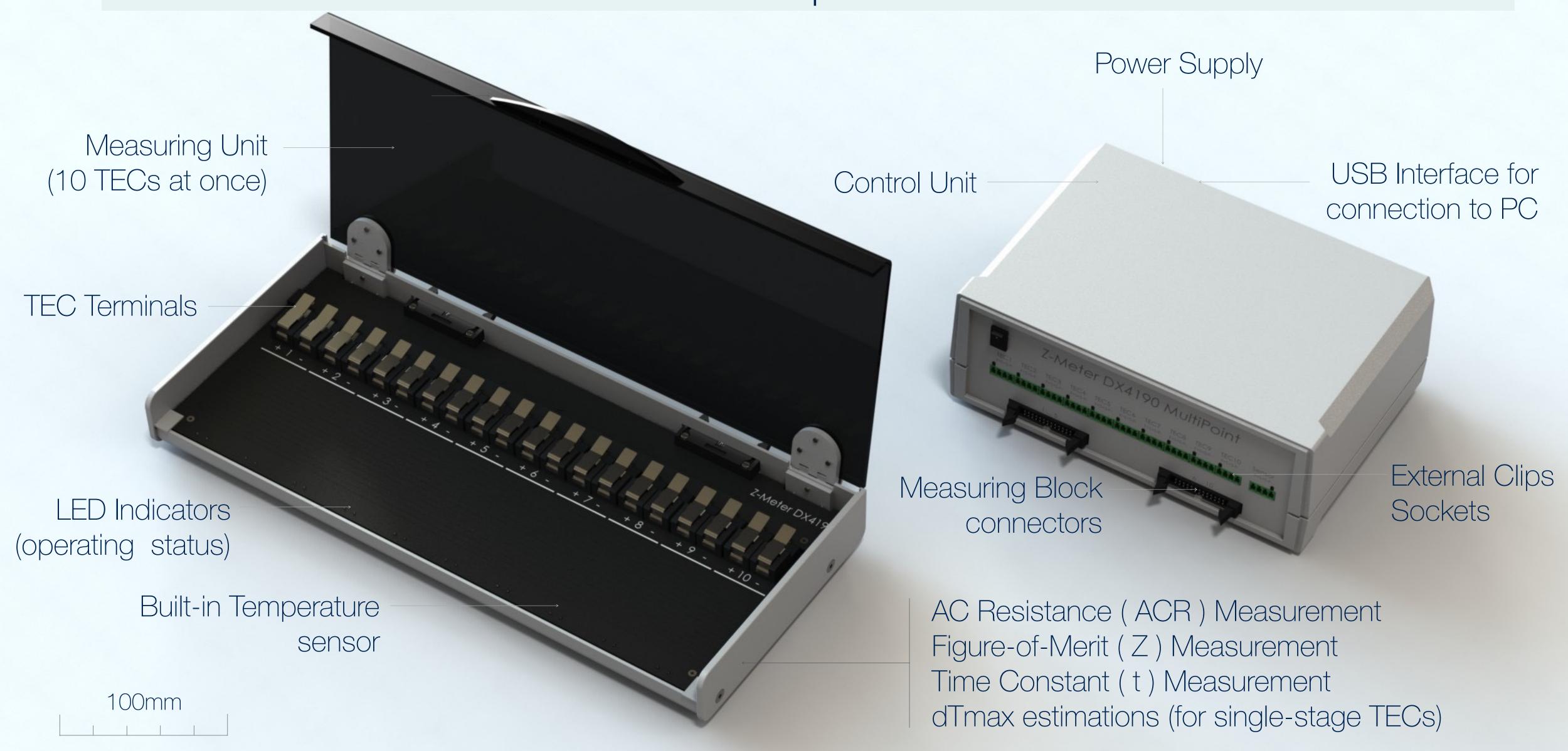
DX4090 Z-METER SPECIFICATIONS				
Connection to PC		Required		
PC Connection Interface		USB type A		
Z-Meter Software		Included. Windows version only		
Measurement Interface		Internal in Chamber or External with Clips		
Measurement Scheme		4-wires method		
Ambient Temp. Sensor		Available, integrated		
TEC Polarity Check		N/A		
Typical TEC Testing Time	sec	20 180 (depending on TEC size		
TEC AC RESISTANCE MEAS	SUREMENTS (ACR)		
Range	Ohm	0.1 100		
Accuracy	%	0.6 (but >0.010hm)		
Repeatability	%	0.3		
FIGURE-OF-MERIT MEASUF	FIGURE-OF-MERIT MEASUREMENTS (Z)			
Range	10E-3/K	1 4		
Accuracy	%	1.5		
Repeatability	%	0.4		
TEC TIME CONSTANT				
Range	sec	1 100		
Accuracy	%	1.5		
Repeatability	%	1		

Specifications

OPERATING CONDITIONS				
Ambient Temperature	°C	15 35		
Humidity	%	095		
DX4090 POWER SUPPLY				
External Power Adapter		NOT REQUIRED		
Voltage	V	5.0 (from PC USB port)		
Current	mA	250		
DIMENSIONS AND WEIGHT				
Z-Meter Mini	mm	160 x 66 x 30 (with cover closed)		
Z-Meter Weight	g	240		
STANDARD DX4090 KIT				
Z-Meter DX4090	1pcs			
USB AM-AF	1pcs	Extension cable for Z-Meter to PC connection		
External Clips	1pcs	External Kelvin Clips (4-wires scheme)		
Z-Meter Software		MS Windows version only		
OPTIONAL ACCESSORIES (ORDERED SEPARATELY)				
BNC Adapter		Allows to use BNC tools with Z-Meter		
Customized WB Clips		Required for WB TECs measuring process		



DX4190 10-pos Z-Meter





DX4190 Z-Meter

Specifications

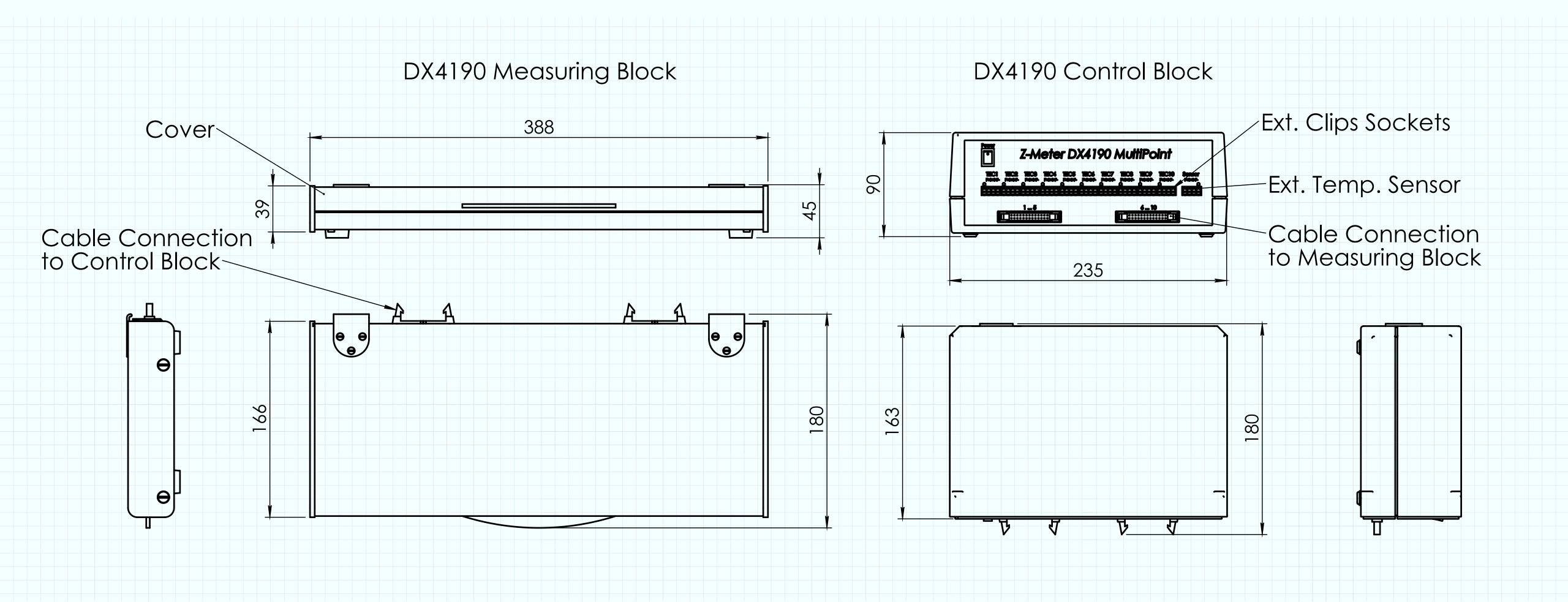
DX4190 10-POS Z-METER SPECIFICATIONS				
Connection to PC		Required		
PC Connection Interface		USB type B		
Z-Meter Software		Included. Windows version only		
Measurement Interface		Internal in Chamber or External with Clips		
Measurement Scheme		4-wires method		
Ambient Temp. Sensor		Available, integrated		
TEC Polarity Check		Available		
Typical TEC Testing Time	sec	20 180 (depending on TEC size		
TEC AC RESISTANCE MEASUREMENTS (ACR)				
Range	Ohm	0.1 100		
Accuracy	%	0.6 (but >0.010hm)		
Repeatability	%	0.3		
FIGURE-OF-MERIT MEASUREMENTS (Z)				
Range	10E-3/K	1 4		
Accuracy	%	1.5		
Repeatability	%	0.4		
TEC TIME CONSTANT				
Range	sec	1 100		
Accuracy	%	1.5		
Repeatability	%	1		

OPERATING CONDITIONS				
Ambient Temperature	°C	15 35		
Humidity	%	095		
DX4190 POWER SUPPLY				
AC Voltage	V	85 260		
Frequency	Hz	47 63		
Current	А	0.35A/115VAC		
DIMENSIONS AND WEIGHT				
Main Block	mm	235 x 180 x 90		
Main Block Weight	kg	1.1		
Testing Block	mm	388 x 180 x 44		
Testing Block Weight	kg	1.6		
STANDARD DX4190 KIT				
Main Block	1pcs	Can be used separately (w/o measuring block)		
Testing Block	1pcs	Can be used only connected to Main Block		
Terminal Cables	2pcs	Connection between Main and Measuring Blocks		
Power Cable	1pcs	Standard EU socket type		
USB Cable	1pcs	USB SCUAB 1.5m lenght		
Z-Meter Software		MS Windows version only		
External Clips	10pcs	10x Kelvin Clips 4-wires scheme		
OPTIONAL ACCESSORIES (ORDERED SEPARATELY)				
BNC Adapter		Allows to use BNC tools with Z-Meter		
Customized WB Clips		Required for WB TECs measuring process		



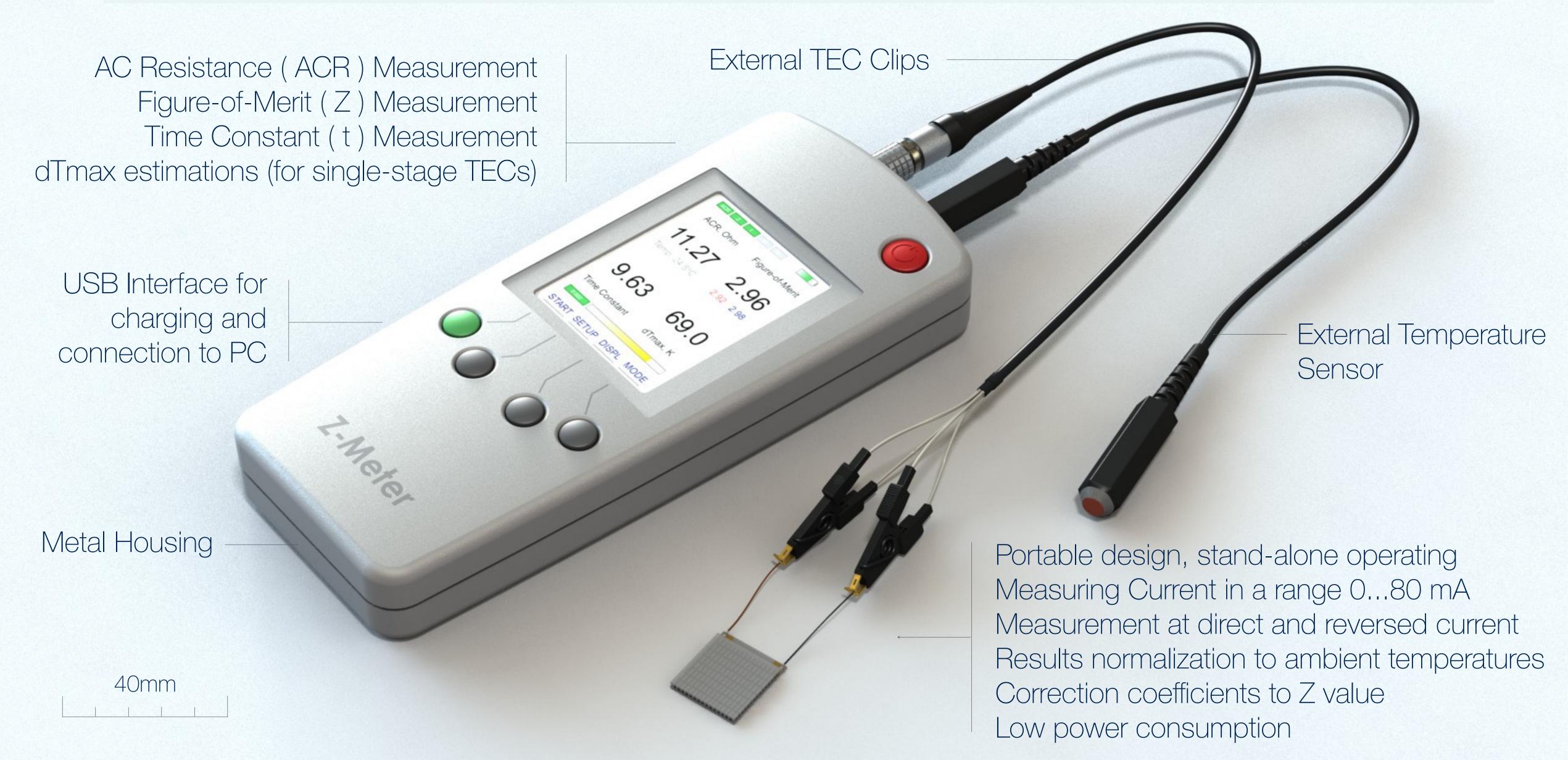
DX4190 10-pos Z-Meter

Dimensions (mm)



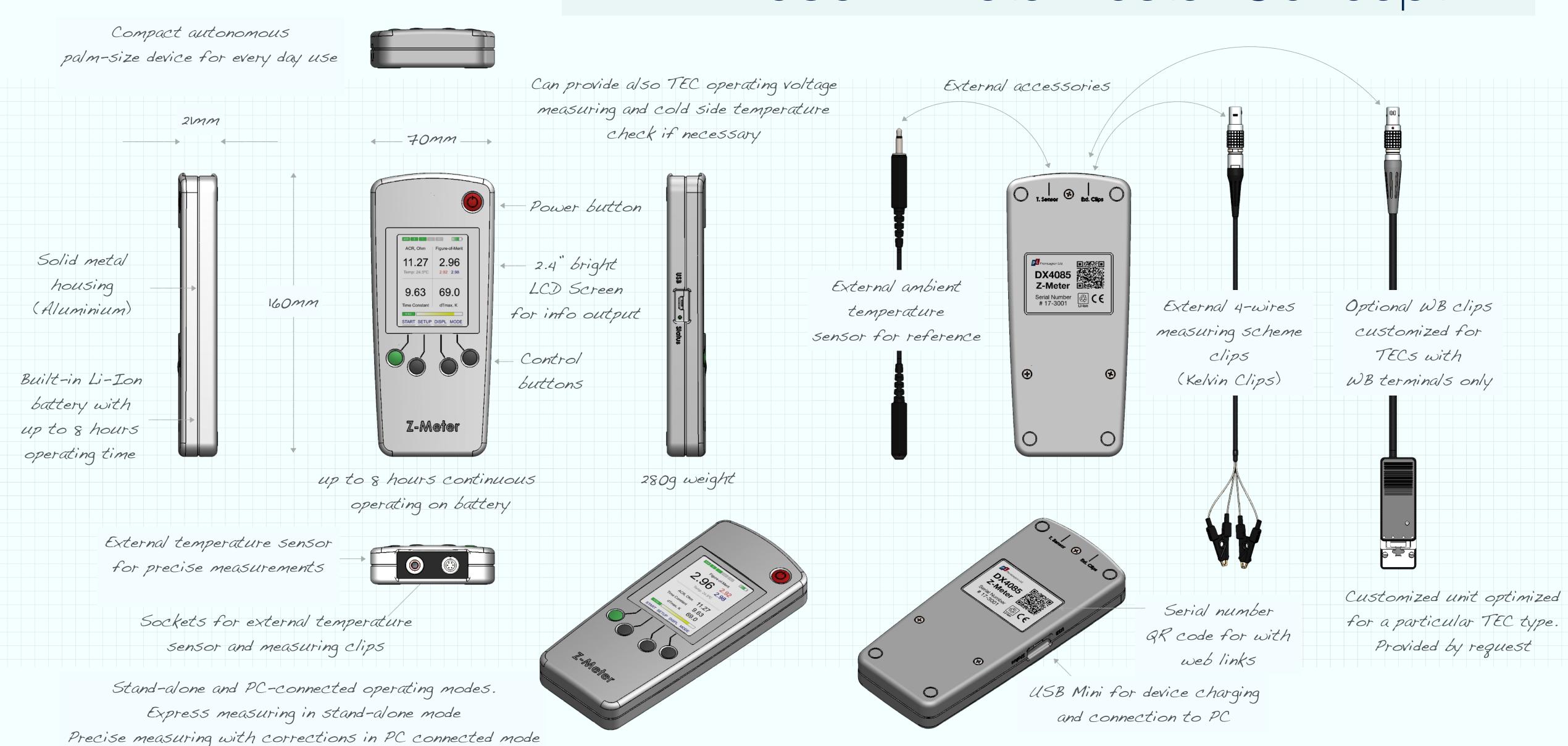


DX4085 Z-Meter Tester





DX4085 Z-Meter Tester Concept





DX4085 Z-Meter

Specifications

DX4085 Z-METER SPECIFICATIONS				
Connection to PC		Not obligatory		
PC Connection Interface		USB type A		
Z-Meter Software		Included. Windows version only		
Measurement Interface		Internal in Chamber or External with Clips		
Measurement Scheme		4-wires method		
Ambient Temp. Sensor		Available, external type		
TEC Polarity Check		N/A		
Typical TEC Testing Time	sec	20 180 (depending on TEC size		
TEC AC RESISTANCE MEASUREMENTS (ACR)				
Range	Ohm	0.1 100		
Accuracy	%	0.6 (but >0.010hm)		
Repeatability	%	0.3		
FIGURE-OF-MERIT MEASUR	EMENTS (Z)			
Range	10E-3/K	14		
Accuracy	%	1.5		
Repeatability	%	0.4		
TEC TIME CONSTANT				
Range	sec	1 100		
Accuracy	%	1.5		
Repeatability	%	1		

OPERATING CONDITIONS				
Ambient Temperature	°C	15 35		
Humidity	%	095		
DX4085 POWER SUPPLY				
Built-in Li-Ion Accumulator	mAh	2050		
USB Power Adapter	V	110240		
Frequency	Hz	50/60		
DC Voltage output	V	5		
Power (max)	W	5		
DIMENSIONS AND WEIGHT				
Z-Meter DX4085	mm	70 x 160 x 21		
Z-Meter DX4085 Weight	g	280		
STANDARD DX4085 KIT				
Z-Meter DX4085	1pcs			
USB Cable	1pcs	USB-A / USB - micro type B		
Temperature Sensor	1pcs			
External Clips	1pcs	External Kelvin Clips (4-wires scheme)		
AC/DC Power Adapter	1pcs			
Z-Meter Software		MS Windows version only		
OPTIONAL ACCESSORIES (ORDERED SEPARATELY)				
BNC Adapter		Allows to use BNC tools with Z-Meter		
Customized WB Clips		Required for WB TECs measuring process		



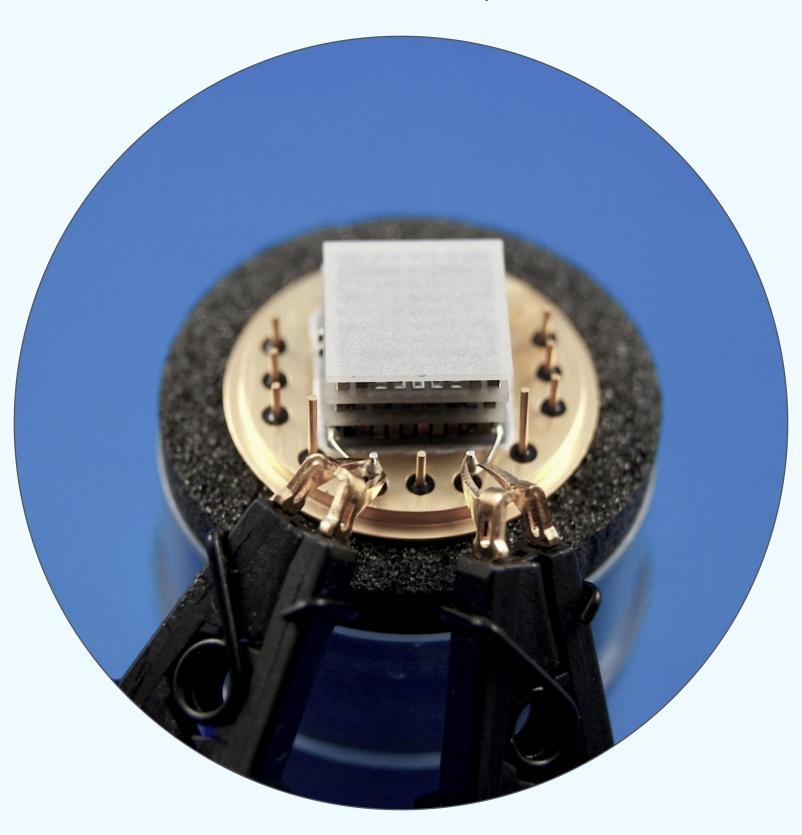
TEC Terminal connection methods

Internal Clips



- Available in DX4090 and DX4190
- 4-wires measurement scheme
- Quick and easy TEC setup

External Clips



- Available in all Z-Meter versions
- 4-wires preise Kelvin Clips
- Ideal for mounted/integrated TECs

External WB Clips



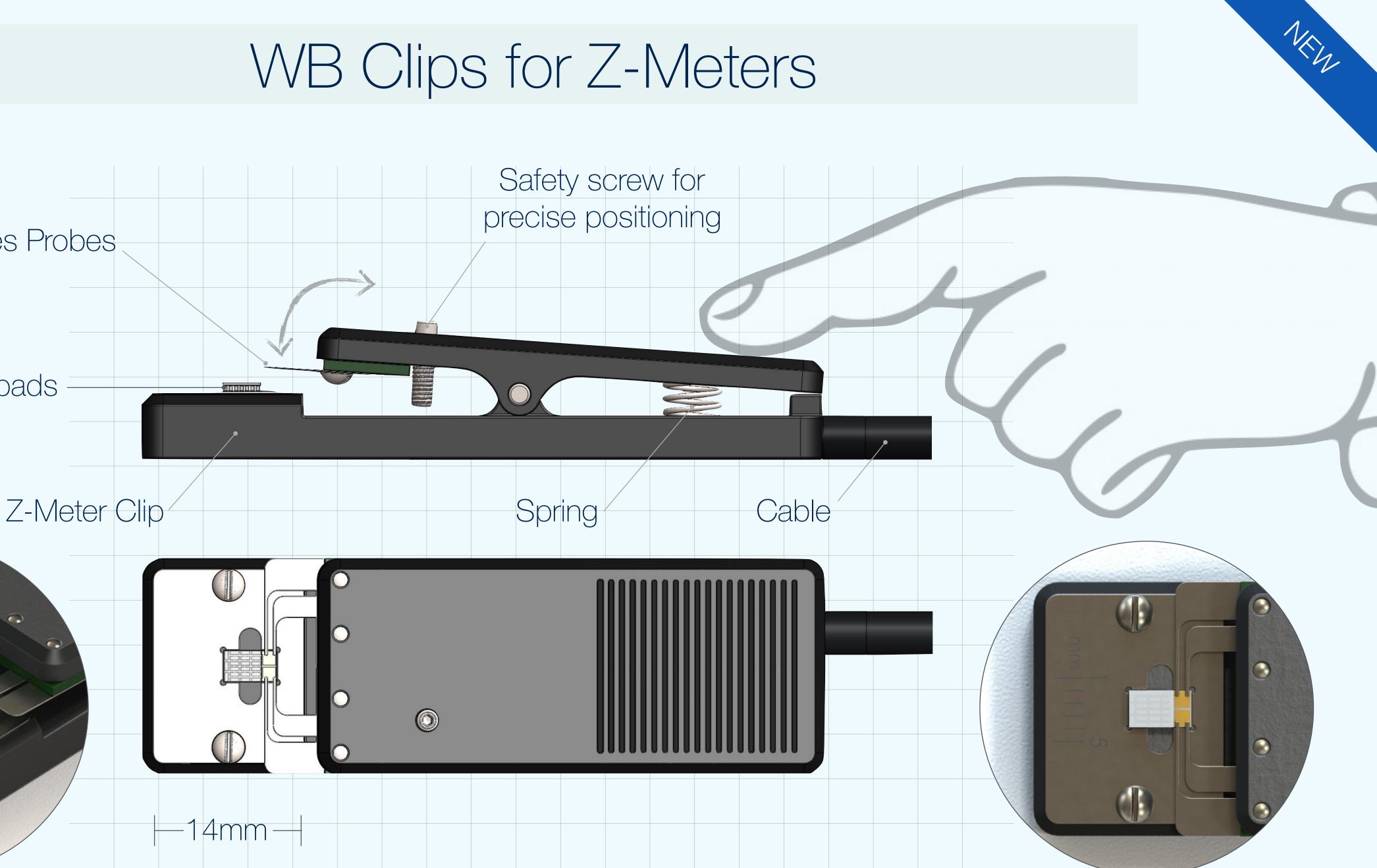
- Optional WB clips for microTECs
- 4-wires measurement scheme
- Available additionally by request

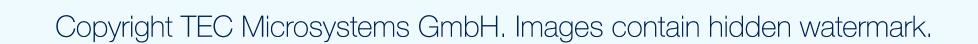




4-Wires Probes

TEC with WB pads

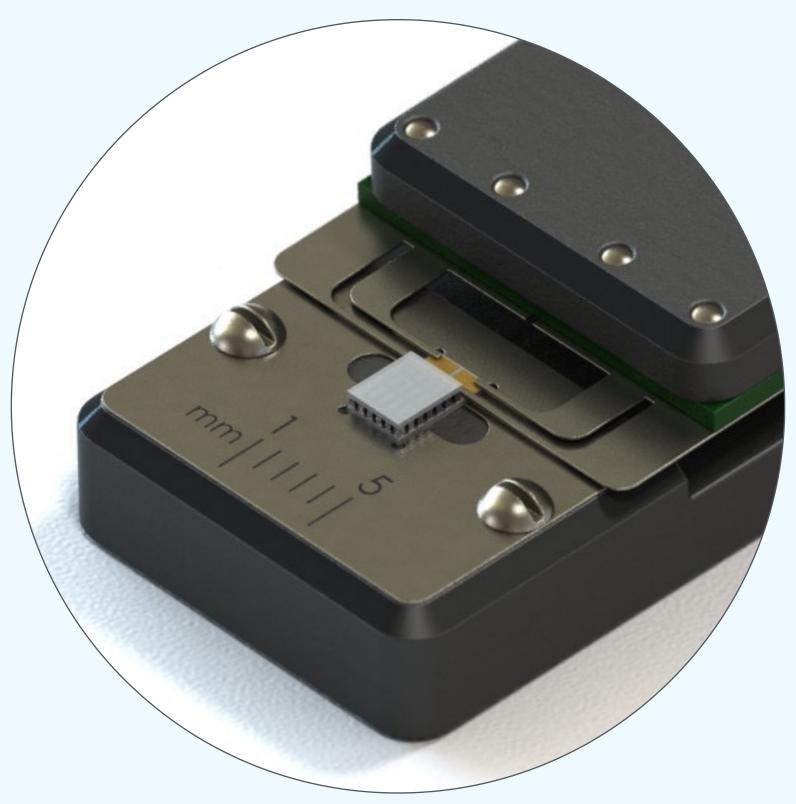


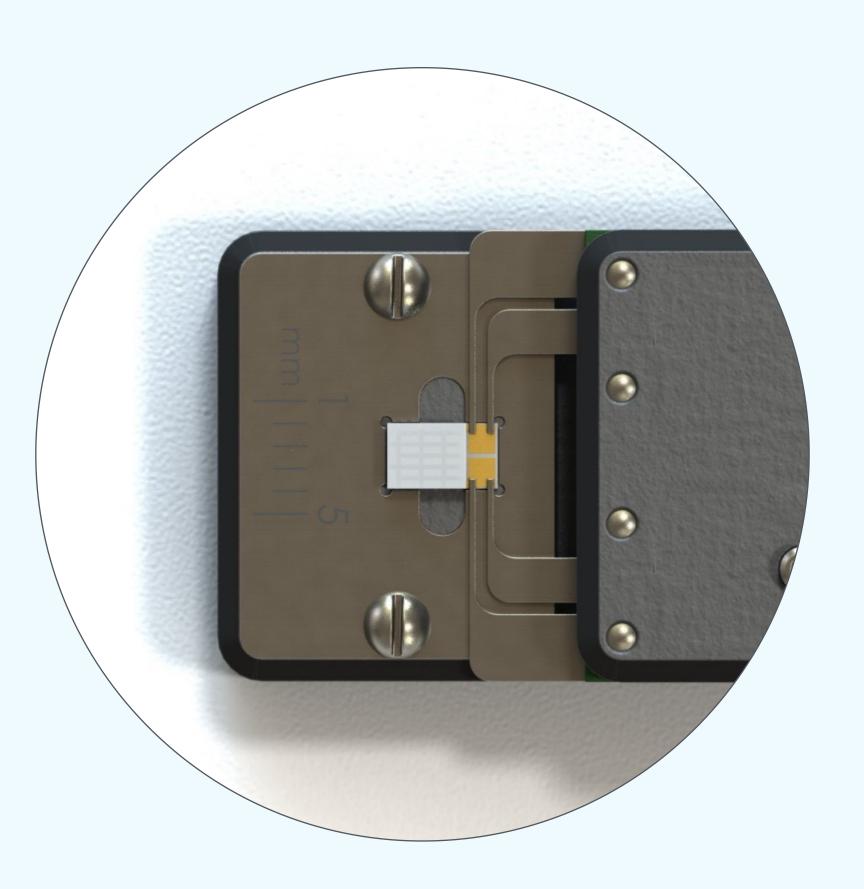




WB Clips for Z-Meters



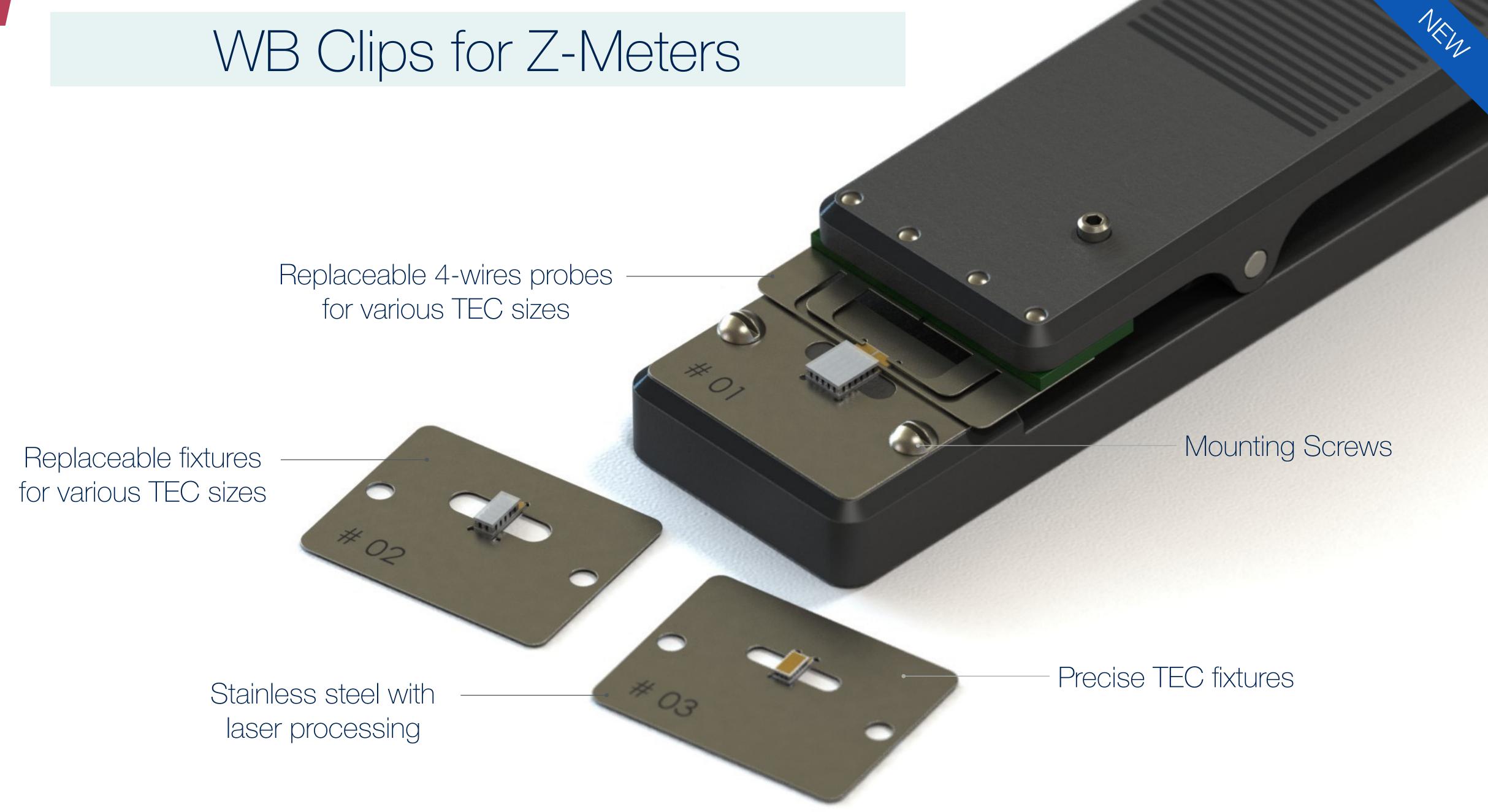




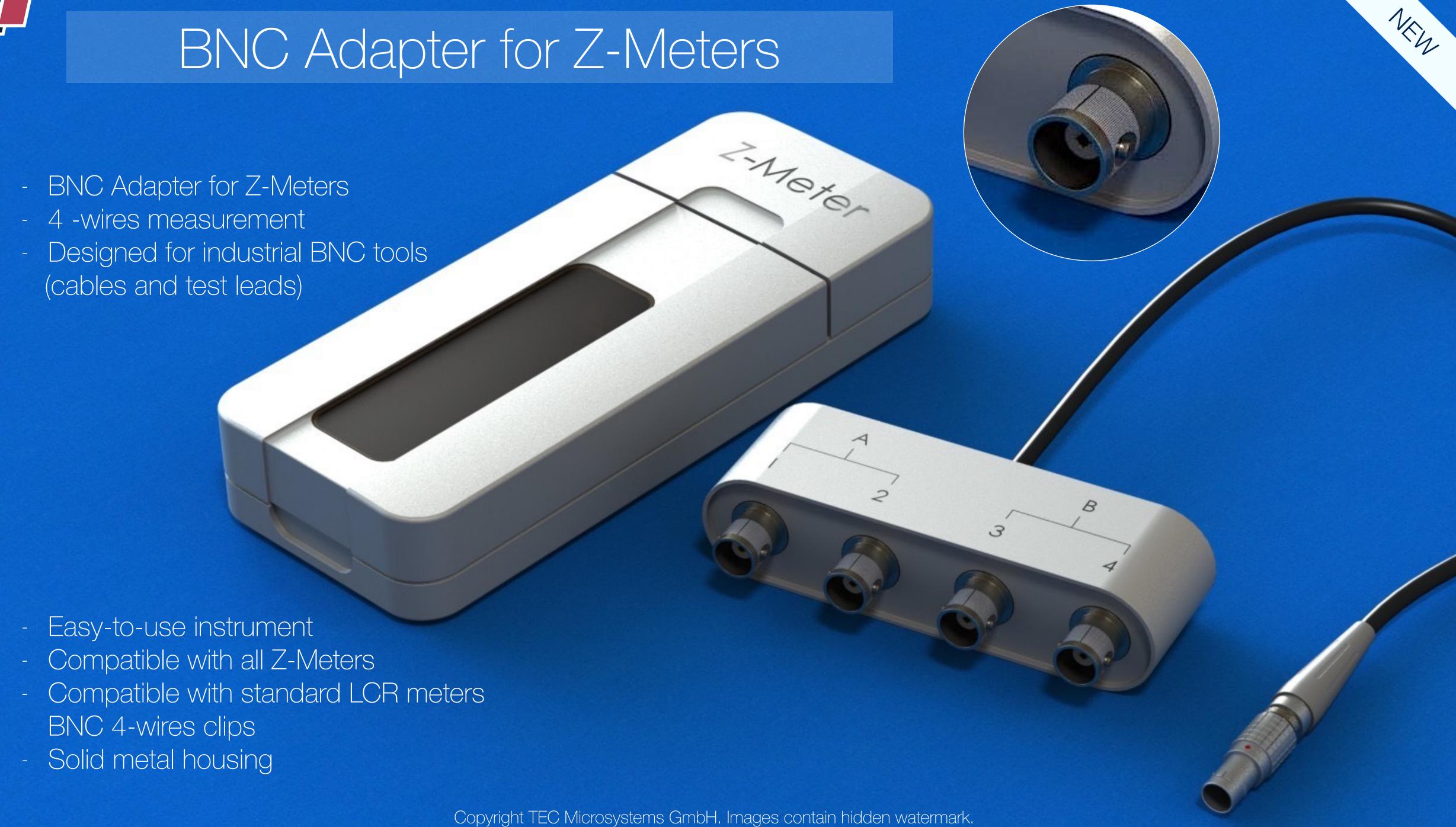
- Precise stainless steel TEC fixtures
- Accurate TEC positioning
- Easy-to-use spring clips

- Precise accurate contact to WB pads
- Optimal for ultra-miniature TECs
- Simplifies QC process for WB TECs
- 4-wires Measurement scheme
- Safe contact to TEC WB pads
- Quick installation process











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